

CPI SPECIFICATION REVISION STATUS (SRS) - SIKORSKY

CPI MAINTENANCE SWEEP - LATEST SWEEP: 4/24

Specification	Revision	Description	Document Revision Date	Date of Receipt @ CPI
2000-777-023	Rev.2 Dev.4	350 F Curing Epoxy Impregnated Indirected Graphite	4/9/1999	4/21/2020
2000-777-025	2	350 F -177 C-Curing Epoxy Impregnated Woven Graphite Fabric	10/10/2006	12/6/2022
PS_2005.1	E	Process Specification: Alodine Chemical Conversion Coating	7/13/2012	5/5/2014
SMS_03-02-001	M	Hole Drilling	10/16/2018	10/19/2018
SMS_03-02-002	D	Installation of Solid Rivets	1/19/2016	9/19/2016
SMS_06-04-004	F	Composite Finishing-Fairings	6/15/1995	10/15/2013
SMS_06-04-007	AF	Epoxy primer-Mixing-Application	9/29/2022	7/31/2023
SMS_06-04-008	W	Painting and Details	8/26/2019	1/4/2022
SS_52	8	Washer-Laminated Shim Stock	11/16/2020	11/19/2020
SS_81	43	Shim-Tapered-Untapered	4/22/2020	8/17/2020
SS_1026	3	Joggling of Aluminum Alloy Extruded Stock	2/2/2022	2/7/2022
SS_1027	8	Joggling of Aluminum	7/10/2023	9/5/2023
SS_1030	6	Bead-Formed Deep Depth	11/14/2023	2/9/2024
SS_1031	3	Bead Standard Rolled	11/6/2023	2/7/2024
SS_1033	2	Double Beads Standards Rolled	11/20/2023	2/14/2024
SS_1035	8	Bead-Formed Aluminum Alloy	5/24/2022	12/7/2022
SS_1036	5	Bead Formed Stainless Steel	2/28/2024	3/7/2024
SS_1038	7	60 Deg. Flanged Holes	2/26/2015	5/1/2017
SS_1040	7	Flanged-Hole-Data	2/6/2013	7/3/2014
SS_1080	4	Helical Compression Springs	2/1/2019	8/17/2020
SS_1081	3	Helical Tension Springs	1/21/2019	8/17/2020
SS_1086	1	Torsion Springs	8/21/2018	8/18/2020
SS_1087	1	Torsion Springs-Double Coil	9/12/2018	8/18/2020
SS_3995	9	Shipping and Protective Closure	11/29/2022	12/6/2022
SS_4007	4	bushing Close Tolerance Slide Fit	8/13/2007	12/6/2016
SS_4009	6	Bushing-Shoulder-Thickwall	10/11/2011	1/30/2018
SS_4011	Rev.5 Dev.1	Press Fit Parts	3/24/2010	2/26/2018
SS_4030	7	Serrations Flat	4/26/2023	6/28/2023
SS_4091	2	Bushing-Oversize Flange	12/14/2020	1/6/2021
SS_4200-100	2	Tube End Cut-Off-Forming-Cleaning	8/24/2012	11/10/2021
SS_4200-170	1	Installation of Permaswage Tube Fittings	10/21/2020	11/10/2020
SS_4200-300	Rev.NC Am.1	Pressure Testing-Tube Assemblies-Fittings	12/2/1998	9/15/2020
SS_4200-500	3	Installation of Tube Assemblies on Components	2/4/2019	8/19/2019
SS_5100	47	Hole Sizes	12/14/2021	12/15/2021
SS_5113	3	Bushing Installation	8/17/2020	9/9/2020
SS_5200	8	Minimum Bend Radii	6/22/2023	6/28/2023
SS_5202	1	Aluminum-Aluminum Alloy Sheet	5/8/2020	5/18/2020

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SS_5204	3	Thickness Tolerance	10/9/2023	3/28/2024
SS_7007	Rev.23 Dev.2	Grounding-Bonding Electrical	10/5/2021	12/14/2021
SS_7034	86	Wire Bundle	1/14/2009	3/24/2016
SS_7039	26	Bonding Jumper Assembly	2/17/2022	11/18/2022
SS_7072	19	Insulation Sleeving Electrical Heat Shrinkable	3/15/2023	6/28/2023
SS_7114	5	Insulation Tubing Electrical	9/2/2021	9/10/2021
SS_7777	Rev.53	Material-Process Specification Index	2/16/2024	3/8/2024
SS_8011	3	Aluminum Alloys-Fabrication Temperature	5/15/2021	8/12/2021
SS_8013	Rev.10 Dev.1	Heat Treatment of Aluminum Alloys	1/27/2009	8/2/2018
SS_8015	13	Carburizing-Heat Treating of Case Hardening Steel	3/16/2017	3/28/2017
SS_8043	7	Aluminum Alloys	5/26/2020	6/24/2020
SS_8142	17	Labels-UID	5/26/2020	8/17/2020
SS_8407	15	Stress Relief-embrittlement Relief	8/17/2021	8/25/2021
SS_8423	Rev.7 Dev.23	Degreasing of Metal Parts	3/14/2023	4/12/2023
SS_8435	Rev.9 Dev.3	Passivation of Corrosion Resistant Steel	5/22/2012	2/26/2018
SS_8443	Rev.5 Dev.4	Selective (Brush plating) Electro Deposition	2/17/2020	4/21/2020
SS_8445	Rev.8 Dev.1	Titanium Alloy 6AL-4V Forging-Dynamic Grade	5/28/1998	3/22/2017
SS_8448	Rev.2 Dev.6	Plating-Cadmium	6/17/2019	6/11/2020
SS_8460	Rev.3 Dev.4	Cleaning of Steel Parts	4/8/2015	5/28/2015
SS_8481	1	Anodize-Brush	2/12/2014	4/19/2016
SS_8482	Rev.7 Dev.19	Phosphoric Acid Anodizing	8/16/2019	1/2/2023
SS_8483	Rev.12 Dev.8	Anodic Coatings-Aluminum Alloys	5/20/2020	12/6/2022
SS_8486	Rev.16 Dev.10	Chemical Surface Treatment of Aluminum Alloys	12/14/2021	1/30/2023
SS_8511	6	Paint Code	5/3/2013	7/20/2015
SS_8515	3	Coating Preventive for Titanium	1/17/2013	9/22/2021
SS_8517	Rev.6 Dev.2	Coating-Conductive-Anti-Static Application	6/6/2023	6/28/2023
SS_8520	Rev 10	Coatings and Finishes	2/13/2024	3/28/2024
SS_8521	Rev 9	General Requirements-Organic Finishes	10/13/2023	1/29/2024
SS_8522	Rev 5	Requirements for Organic Finishes of Military Aircraft	10/13/2023	1/29/2024
SS_8535	2	Corrosion Prevention During Manufacturing	5/23/2023	6/28/2023
SS_8536	2	Application of Corrosion Inhibiting Compounds	1/3/2016	1/5/2017
SS_8540	Rev.4 Dev.2	Preservation of Bare Low Alloy Steels-Bare Carbon Steels	4/5/2018	1/2/2023
SS_8555	Rev.23 Dev.2	Aircraft Paint Requirements	12/7/2020	12/2/2022
SS_8599	2	Electrically Conductive Aircraft Sealant	4/23/2019	6/18/2019
SS_8601	8	Film Adhesive Bonding System	1/9/2021	1/29/2021
SS_8603	Rev.7 Dev.3	Application of Adhesive Primer	11/3/2021	12/12/2022
SS_8604	3	Sealing Compounds-High Adhesion	11/6/2012	5/9/2019
SS_8612	Rev.14 Dev.1	Film Bonding System	10/16/2008	12/2/2022
SS_8617	2	Bonding-Adhesive-of Lexan	2/27/2017	2/28/2017
SS_8622	14	Multiple Part Paste Adhesive	12/1/2023	3/28/2024

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SS_8630	Rev.30 Dev.8	Sealing-Insulation of Mating Surfaces	2/14/2023	3/15/2023
SS_8640	28	Adhesive Bonding	2/14/2023	3/15/2023
SS_8642	6	Metal Nameplate-Adhesive Bonding	1/23/2017	3/22/2017
SS_8654	12	Sealing Compound-Polysulfide-Mixing	3/18/2013	10/14/2013
SS_8655	Rev.6 Dev.1	Coating-Permanent Resin	2/20/2019	2/25/2019
SS_8669	Rev 30	Ahesive Bonding	10/27/2023	11/1/2023
SS_8685	CANCELLED	Chemical Cleaning of Aluminum Alloys	1/19/2021	1/29/2021
SS_8689	6	Sealant-Non-Curing-Corrosion Inhibiting	4/28/2011	10/14/2013
SS_8693	Rev.8 Dev.6	Brush Coating-Touch Up-Aluminum	3/30/2020	1/31/2023
SS_8705	Rev.20 Dev.17	Surface Temper Etch Inspection	2/28/2022	12/2/2022
SS_8706	5	Titanium Parts	6/30/2020	8/17/2020
SS_8708	Rev.2	Titanium Parts-Machining	12/22/2023	3/28/2024
SS_8709	Rev.3 Dev.10	Titanium-Titanium Alloys-Hot Forming-Hot Sizing	7/21/2021	12/2/2022
SS_8712	Rev.3 Dev.8	Etching Removal of Flowed Metal	2/17/2022	11/18/2022
SS_8743	8	Staking of Grooved Plain Spherical Bearings	5/11/2021	8/12/2021
SS_8745	7	Staking-Bearings	3/13/2017	3/22/2017
SS_8747	4	Staking-Bearings	12/31/2021	1/4/2022
SS_8749	Rev.5 Dev.1	Bearings Flight Control	8/24/2020	1/4/2022
SS_8751	Rev.5 Dev.5	Cleaning of Titanium Prior to Welding	11/25/2020	12/17/2020
SS_8752	Rev.16 Dev.14	Preparation of Surface-Adhesive Bonding	5/30/2023	6/28/2023
SS_8758	Rev.2 Dev.1	Gas Tungsten Arc Welding of Titanium Alloy Hydraulic Lines	8/23/2001	5/25/2018
SS_8766	Dev.1 Rev.10	Shot Peening-Titanium Alloys	11/7/1996	4/25/2014
SS_8777	4	Chemical Milling of Aluminum Alloys	1/17/2021	5/17/2021
SS_8784	3	Paint Stripping of Aircraft	9/6/2005	3/27/2010
SS_8786	Rev.6 Dev.5	Paint Stripping-Immersion-Brush on Method	8/21/2019	12/2/2019
SS_8787	Rev.4 Dev.3	Stripping of Organic Materials	9/27/2018	10/2/2018
SS_8797	15	Identification Marking of Parts	9/28/1994	3/27/2010
SS_8798	Rev.26	Identification Marking of Parts	2/1/2024	3/28/2024
SS_8805	Rev.16	Inspection Process-Magnetic Particle	3/15/2024	3/28/2024
SS_8806	18 Dev. 1-4	Inspection-Liquid Penetrant	8/4/2023	8/4/2023
SS_8809	Rev.7 Dev.1	Inspection-Ultrasonic-Non-Metallics	3/7/2023	3/15/2023
SS_8810	Rev.2 Dev.3	Electrical Conductivity Test	5/20/2009	8/11/2016
SS_8811	4	Inspection of Aluminum Parts	11/4/2016	1/16/2020
SS_8812	Rev.1 Dev.1	Manual Inspection-Eddy Current	1/8/2015	1/15/2020
SS_8813	4	Non Destructive Inspection Plan	3/26/2015	3/31/2015
SS_8842	Rev.9 Dev.2	Hot Forming-Chemical Processing Titanium Tubes	5/5/2023	6/28/2023
SS_8866	Rev.12 Dev.7	Lubricant-Solid Film	4/12/2023	6/28/2023
SS_8888	Rev.10 Dev.15	General Process Specification-Composite Components	3/23/2023	4/12/2023
SS_9038	4	Stencil-Numerical Aircraft Marking	1/9/2019	1/11/2019
SS_9049	1	Engraving	6/17/2019	7/1/2019

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SS-9064	51	Nameplate	11/30/2015	3/9/2016
SS_9067	66	Identification Plate-Multiple Lines	1/7/2004	3/19/2016
SS_9070	14	Serial Numbers-Trademark	11/17/2023	2/14/2024
SS_9122	Rev.24 Dev.1	Shelf-Life-Out-Time-Storage Conditions	3/7/2023	3/15/2023
SS_9123	Rev.4 Dev.1	Paints-Related Products	1/30/2019	2/4/2019
SS_9141	12	Labels-UID Unique Identification Metallic	1/4/2023	1/9/2023
SS_9142	22	Labels-UID-Unique-Identification	5/24/2022	6/28/2023
SS_9143	17	Labels	2/6/2024	3/28/2024
SS_9170-205	2	Expendable Manufacturing Materials (EMM) - Polishing Materials for the Sureface Maintenance of Transparent Plastic Parts Class (2)	10/10/2017	2/7/2023
SS_9170-560	Rev.4 Dev.3	Expendable Manufacturing Materials (EMM) Blended Solvents, Manual Cleaning Class (2)	10/31/2016	11/22/2022
SS_9170-681	8	Expendable Manufacturing Materials	10/6/2022	12/6/2022
SS_9201	11	Fastener Installation	6/24/2019	8/19/2019
SS_9214	14	Alternate Organic Finishes	11/15/2023	1/3/2024
SS_9208	Rev.70	Product Definition Design Criteria	1/26/2024	3/28/2024
SS_9220	Rev.9 Dev.1	Adhesive Bonded Composite Sandwich Panels	2/3/2020	11/22/2022
SS_9225	17	Adhesive Bonded Aluminum Sandwich Panels	7/27/2022	11/22/2022
SS_9226	6	Adhesive Bonding-Test Panels	11/10/2023	2/9/2024
SS_9300	42	Torque-Wrench-Tightening	2/13/2024	3/28/2024
SS_9309	Rev.5 Dev.6	Processing Areas-Composites-Adhesives	11/17/2022	11/22/2022
SS_9460	7	Resin Systems for Repair of Nonstructural Laminates	3/8/2024	3/28/2024
SS_9502	Rev.11 Dev.1	Adhesive-Epoxy Base	10/27/2020	12/17/2020
SS_9576	4	Plastic Parts-Transparent	5/12/2021	8/12/2021
SS_9578	Rev.19 Dev.6	Cloth-Glass-epoxy resin Impregnated	3/14/2023	4/12/2023
SS_9587	Rev.9 Dev.2	Syntactic Foam Filler Materials	5/16/2017	5/25/2017
SS_9588	Rev.5 Dev.1	Fiberglass-Epoxy Laminate	9/18/1984	10/14/2013
SS_9616	2	Aluminum Alloy Hand Forgings	7/15/1996	3/8/2017
SS_9617	3	Kevlar-Epoxy Resin Laminates	2/14/2014	2/20/2014
SS_9626	Rev.7 Dev.3	Graphite Fiber Tape	6/9/2020	12/17/2020
SS_9638	2	Perforated Copper Foils-stainless Steel Screen-Cloth	10/16/2018	10/17/2018
SS_9639	Rev.2 Dev.1	Epoxy Impregnated expanded Copper Foil	12/6/2016	1/6/2017
SS_9642	Rev.3 Dev.3	Curing Epoxy Impregnated	10/23/2020	12/17/2020
SS_9644	Rev.2	Curing Epoxy Impregnated	10/13/2023	3/28/2024
SS_9699	6	Acceptance Criteria	6/29/2013	10/14/2013