

## CPI SPECIFICATION REVISION STATUS (SRS) - NORTHROP GRUMMAN

### CPI MAINTENANCE SWEEP - LATEST SWEEP: 4/24

Specification	Revision	Description	Document Revision Date	Date of Receipt @ CPI
AML_4006	23	Approved Materials List	5/9/2011	10/13/2017
AML_4107	16	Sealing Compound-Fuel Resistant	1/23/2012	3/3/2014
AML_4109	5	Sealing Compound-Electrically Conductive	10/8/2021	1/5/2022
AML_4355	14	Adhesive-Structural-Heat-Resistant 350	12/12/2013	3/3/2014
AML_4362	6	Adhesive-Structural-180F	9/16/2015	9/23/2015
APL_NAS594	D	Acceptable Products List	8/21/2012	4/21/2020
GM_13A	L	Marking-Identification	5/22/2009	5/21/2018
GS_901	NC	Non-Destructive Inspection of Composite Laminates and Bonded Parts	8/11/2015	9/21/2016
GSS_4200G	Rev.G Am.1	Cleaning-Chemical Surface	3/24/2008	7/18/2011
GSS_4302	Cancelled	Zinc Chromate Primer	6/27/1989	1/12/2015
GSS_4306	Rev.D Am.1	Application of Integral Fuel Tank Coating(AMS-C-27725)	1/16/2017	3/23/2017
GSS_4310	Rev.K Am.2	Coating-Primer-Epoxy	5/11/2021	8/12/2021
GSS_4407	G	Application-Acrylic Lacquer	8/7/2014	9/24/2014
GSS_4510	H	Coating-Polurethane	9/28/2004	7/13/2011
RCI 439187	Response		5/7/2021	5/6/2021
GSS_4609	Rev.NC Am.1	Coating-Aluminum Pigmented-Heat Resisting	6/30/2003	7/14/2014
GSS_4704	Rev.C Am.3	Tape Identification	11/9/2022	1/24/2023
GSS_4706	Rev.C Am.1	Marking-Electro-Etch Process	11/19/2008	5/23/2019
GSS_4710	Rev.F Am.4	Identification of Fabricated Metallic Parts	5/17/2001	12/20/2016
GSS_4711	Rev.F Am.2	Fabricated Non-Metallic Parts	5/17/2001	9/23/2015
GSS_4800	B	Preservation of Ferrous-Non-Ferrous Metal Surfaces	2/27/1997	6/16/2006
GSS_4801	B	Corrosion Preventive Compound	5/12/2005	9/23/2011
GSS_5100	Rev.H Am.1	Treatment of Low Alloy Steels	8/7/2014	1/6/2015
GSS_5102	Rev.D Am.1	Heat Treatment Wrought Precipitation	9/8/2015	9/23/2015
GSS_5103	Rev.B Am.2	Heat Treatment Martensitic Corrosion	5/27/2016	6/24/2016
GSS_5300	F	Forming-Straightening-Aluminum Alloys	8/26/2011	3/3/2014
GSS_5310	E	Peening-Ferrous-Non Ferrous Alloys	8/26/2011	3/3/2014
GSS_5314	B	Peen Forming of Ferrous & Non-Ferrous Alloys	8/26/2011	6/4/2018
GSS_5360	E	Forming of Titanium-Alloys	8/26/2011	3/3/2014
GSS_6102	E	Resistance Welding of Foil-Mesh and Sheet	5/7/2009	3/3/2014
GSS_6202	C	Fusion Welding of Ferrous and Non-Ferrous	5/7/2009	5/15/2018
GSS_6203	Rev.B Am.1	Fusion Welding-Carbon-Low Alloy Steels	10/19/2016	11/17/2016
GSS_7012	C	Preparation of surfaces-Abrasive Methods	8/8/1987	4/17/2015
GSS_7015	F	Cleaning-Descaling of Titanium	7/23/2009	3/24/2016
GSS_7020	E	Acid Cleaning of Aluminum	7/23/2009	8/19/2020
GSS_7021	Rev.G Am.2	Acid Cleaning-Passivation-Ferrous Alloys	11/9/2022	1/24/2023
GSS_7022	J	Preparation-surfaces Prior-Structural Adhesive Bonding	6/27/2018	9/18/2018

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GSS_7030	G	Alkaline Cleaning of Ferrous	7/23/2009	1/12/2015
GSS_7040	E	Immersion Stripping of Paint Coatings	11/5/2004	12/13/2016
GSS_8052	Rev.B Am.1	Cadmium Plating	5/8/2013	6/2/2014
GSS_8056	B	Cadmium Coating	1/17/2013	8/23/2016
GSS_8060	Rev.E Am.3	Brush Plating	3/5/2020	8/20/2020
RCI 439254	A		5/12/2021	5/12/2021
GSS_8100	D	Copper Plating for Ferrous Parts	1/17/2013	4/27/2020
GSS_8250	Rev.E Am.2	Chromium Plating	4/22/2022	1/24/2023
GSS_10200	C	Application-Resin Bonded Tetrafluoroethylene Dry Film Lubricant	7/22/2013	3/3/2014
GSS_10300	E	Solid Dry Film Lubricant	3/4/2022	1/24/2023
GSS_11101	Rev.C Am.2	Fabrication-Glass Fiber-Base Polyester Resin Structural Laminates	7/5/2018	9/13/2018
GSS_11102	Rev.C Am.1	Fabrication-Glass Fiber-Base Epoxy Resin Structural Laminates	2/14/2012	8/22/2014
GSS_11103	Rev.C Am.2	Fabrication-Glass Fiber-Base Phenolic Resin Structural Laminates	4/22/2013	3/3/2014
GSS_11123	Rev.NC Am.2	Honeycomb Sandwich-Low Pressure	9/9/2009	6/17/2020
GSS_11300	Rev.D Am.4	Metallic-Non Metallic	8/27/2015	9/23/2015
GSS_11700	Rev.E Am.2	Cast Plastic Shims	10/15/2021	11/15/2021
GSS_14100	Rev.D Am.3	Sealing-Pressurized Areas-skin Joints	10/12/2004	7/19/2011
GSS_14105	Rev.F Am.2	Application-High-Temperature Fuel Resistant Sealants	10/27/2020	11/9/2020
GSS_14400	G	Weld-Through Sealing-Aluminum Spot Welded Assemblies	4/20/1995	1/12/2015
GSS_15302	Rev.E Am.5	Installation-Solid-Tubular Rivets	2/7/2017	3/23/2017
GSS_15303	Rev.F Am.3	Installation-Blind Rivets	2/7/2017	3/23/2017
GSS_15304	Rev.G Am.1	Installation of High Strength	8/7/2014	1/6/2015
GSS_15306	C	Installation-HI-Lok Type Fasteners	7/5/1992	7/19/2011
GSS_15307	B	Installation of HI-Shear Blind Bolts-Blind Nuts	8/21/2002	2/9/2016
GSS_15309	Rev.A Am.1	Installation of HI-Shear Rivets	10/12/1983	11/8/2005
GSS_15315	Rev.C Am.1	Dimpling-Flush Head Mechanical Fasteners	12/7/2005	3/3/2014
GSS_15316	Rev.A Am.1	Installation-Hi-Tigue Type-Interference Fit Fasteners	6/8/2000	6/14/2016
GSS_15330	Rev.C Am.1	Helical Coil-Screw Threaded Inserts	10/30/1987	7/19/2011
GSS_15350	Rev.C Am.2	Cold Expansion-Holes in Aluminum-Titanium Alloys	3/11/2005	5/16/2016
GSS_15500	Rev.C Am.3	Swaged Pushrods	8/18/2017	8/24/2017
GSS_15502	Rev.1 Am.1	Nonstructural Tubing-Swaging	6/12/1985	1/12/2015
GSS_16101	D	Ultrasonic Inspection-Low alloy	1/11/2012	3/3/2014
GSS_17403	Rev.C Am.2	Swaging of Tubing to Flanges	3/8/2000	8/20/2015
GSS_18400	A	Cylinder Grinding	8/26/2011	4/27/2020
GSS_19200	C	Nital Etching-Low Alloy Steel parts	6/1/2010	3/3/2014
GSS_20000	Rev.D Am.4	Structural Adhesive Bonding	5/16/2005	7/19/2011
GSS_20100	Rev.A Am.4	Structural Adhesive Bonding	10/6/2004	7/19/2011
GSS_20300	Cancelled	Structural Adhesive Bonding	5/5/2009	9/24/2019
GSS_20350	AM.4 REV.D	Structural Adhesive Bonding	11/12/2013	3/3/2014
GSS_20360	AM.4 REV.NC	Structural Adhesive Bonding	10/6/2004	7/19/2011

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GSS_22500	Cancelled	NonStructural Adhesive bonding Using Epoxy Adhesives	10/7/2004	4/27/2020
GSS_22600	Cancelled	Nonstructural Adhesive Bonding Using Rubber	10/31/2001	3/1/2007
GSS_22650	Rev.C Am.2	Adhesive Bonding-Metallics-Non-Metallics	10/22/2021	1/5/2022
GSS_22700	NC	Ultrasonic Assembly	12/4/1969	7/19/2011
GSS_26100	G	Chemical Milling-Aluminum Alloys	6/1/2010	3/3/2014
GSS_26201	C	Chemical Milling of Steels	6/1/2010	3/3/2014
GSS_26300	C	Chemical Milling of Titanium	6/1/2010	3/3/2014
GSS_27001	Rev.F Am.1	Instulation-Ducts-Tubes	2/9/2006	4/27/2020
GT_15A	E	Tape-Fluid Lines	9/13/2002	4/23/2018
GT_21F	D	Torque Verifications Installation	8/17/1993	7/8/2015
GT_21G	G	Torque-Installation Bolt-Nut	3/14/2008	3/3/2014
GT_22A	M	Tag-Identification-Aluminum Alloy	1/20/2017	1/24/2017
GT_23A	T	Test-Non-Destructive	7/31/2009	1/2/2020
GT_23B	A	Test-Non-Destructive	8/20/1993	9/5/2006
GT_100AA	AA	Tape-Lacing-Tying MIL-T-43435	11/5/2007	5/23/2019
GT_100AP	T	Tape-Polyester Film	3/27/2009	12/20/2019
GT_100AS	AD	Tape-Hook-Loop-Fasteners	10/19/2018	10/23/2018
GT_100KV	C	Decal and Marking Applications	2/21/2008	10/1/2019
GT_100KY	L	Tape-Laminated-Identification Marking and Decal Applications	11/6/2020	3/9/2021
NG_SS4712	A	Requirements-Unique identification Marking	4/27/2007	7/21/2011
NGB_100AA	A	Batting-Insulation-Blanket	12/19/2017	11/2/2018
NGM_13E	K	Marking-Procedure	12/9/2022	1/24/2023
NGP_17BY	B	Installation of Insulation on Metal Ducts	8/27/2021	9/30/2021
NGSS_4712	A	Identification Marking-Fabricated Parts-Assemblies Screw-Captive-Protruding Head-Cres	4/27/2007	8/10/2007
NGT_23K	B	Test-Non-Destructive-Magnetic Particle Method of Inspection	2/18/2011	1/24/2023