

CPI SPECIFICATION REVISION STATUS (SRS) - EMBRAER

CPI MAINTENANCE SWEEP - LATEST SWEEP: 4/24

Specification	Revision	Description	Document Revision Date	Date of Receipt @ CPI
Embraer Packaging Manual	8	Embraer Packaging Manual	11//2017	5/8/2018
Embraer Quality Requirements for Suppliers	I	Embraer Quality Requirements for Suppliers	11//2017	12/3/2015
MEP_01-006	A	Stainless Steel Cable	2/17/1984	6/12/2012
MEP_02-012	S	Aluminum Alloy 7475-Bare-Alclad	12/13/2023	2/20/2024
MEP_02-013	AB	Aluminum Alloy-Plate 7475-T7351	8/1/2023	8/1/2023
MEP_02-014	T	Aluminum Alloy-Plate 7050-T7451	12/8/2023	4/2/2024
MEP_02-015	K	Aluminum Alloy Alclad 2024	10/24/2018	10/24/2018
MEP_02-016	G	Aluminum Alloy 2024-Bare Sheet	9/5/2019	9/5/2019
MEP_02-017	K	Aluminum Alloy Alclad 2024-Sheet	4/7/2020	5/5/2020
MEP_08-022	C	Anticorrosive Oil-Temporary Protection	7/29/2019	7/31/2019
MEP_08-031	A	Silicone Grease-Low Temperature	10/14/2021	10/18/2021
MEP_09-005	F	Chemical Lock Adhesive	10/19/2021	10/19/2021
MEP_09-066	AE	Two components Epoxy Paste and Liquid	2/19/2024	2/20/2024
MEP_09-083	G	Aerodynamic Sealant-Fast Cure-Low Shrinkage	11/9/2023	11/29/2023
MEP_09-084	W	Sealant-Two Components Synthetic Rubber Compounds	11/10/2023	11/29/2023
MEP_09-086	F	Sealant-Firewall-Synthetic Rubber Compound	3/8/2022	6/12/2023
MEP_10-033	K	Ink for Metallic Parts Identification	3/1/2023	6/12/2023
MEP_10-058	K	Clear Polyurethane Gloss Varnish	8/9/2019	8/13/2019
MEP_10-059	AA	Epoxy primer-Chromate Based	2/3/2022	6/12/2023
MEP_10-060	G	Urethane Compatible Primer-Fluid Resistant	2/3/2012	8/7/2012
MEP_10-068	T	High Solids Epoxy Primer	3/8/2022	6/12/2023
MEP_10-069	BG	High Solids Polyurethane Enamel	2/15/2023	6/12/2023
MEP_10-070	Q	Nonchromated Primer	3/18/2022	6/12/2023
MEP_10-077	C	Aluminum Heat Resistant Coating	4/27/2022	6/12/2023
MEP_10-102	A	Corrosion Inhibitor-Xzilon 3 AECl	4/27/2022	6/12/2023
MEP_10-118	J	Water Dilutable Epoxy Primer	3/8/2022	6/12/2023
MEP_13-060	E	Protective Temporary Coating	9/23/2019	9/23/2019
MEP_13-073	J	Organic Solvent for Cleaning	12/21/2022	6/12/2023
MEP_13-086	H	Solvent for Cleaning of Parts	3/30/2022	6/12/2023
MEP_18-028	C	Aluminum Adhesive Tape	11/18/2022	6/12/2023
MEP_18-048	NC	Adhesive Tape-Pressure Sensitive	2/11/2011	5/2/2013
MEP_21-001	B	Polish Paste	12/5/2005	5/10/2018
MEP_21-004	B	Wax-Polishing	8/25/2011	6/19/2015
MEP_21-006	D	Paint Stripper	8/10/2011	10/26/2015
MEP_21-017	B	Nonsilicated-Non Chromated Alkaline Degreasing Compound	7/29/2015	8/4/2015
MEP_21-021	D	Aqueous Alkaline Degreaser	7/29/2021	8/11/2021
MP_1.3.112	AA	Seal Shape-Nitrile Rubber	8/24/2021	8/26/2021

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MP_1.4.041	AC	Cut to Size-7050-T7451 Aluminum Alloy Plates	6/6/2012	6/8/2012
MP_1.4.103	Q	Test Specimen-Automated Drilling	4/20/2023	6/12/2023
MP_2.4.030	AY	Washer-Flat-General-Special Application	7/31/2018	8/1/2018
ANNEX A	AY	PE24030 Part Number Data	7/31/2018	8/1/2018
MP_2.5.082	A	Receptacle-Two-Lug-Light Weight	3/2/2004	8/3/2016
MP_2.6.030	C	Rivet -Solid-Universal Head	7/12/1979	11/12/2020
MP_2.6.055	C	Rivet -Blind-For Nut Plate-NAS1097	2/10/2011	10/9/2012
MP_2.6.068	A	Pin-100 Flush Shear Head-Titanium Alloy	4/1/2014	5/27/2014
MP_2.6.088	NC	Rivet-Blind-For Nut Plate	12/20/1988	1/24/2013
MP_2.9.085	C	Support-L-Nut Plate-3 Lead Holes	3/13/2018	3/15/2018
NE_01-040	T	Inks-Marking of Parts	11/24/2023	12/1/2023
NE_01-103	AK	Part Marking Methods	8/19/2021	8/24/2021
NE_01-123	A	Serialization of EMB-500-505MFG	8/12/2008	9/29/2011
NE_02-048	D	Aerodynamic Smoothness	5/31/2023	12/1/2023
NE_03-002	G	Steel Sheet Parts	11/27/2013	12/13/2013
NE_03-003	L	Aluminum Alloy Sheet	2/20/2018	2/20/2018
NE_03-006	BC	Rivets and Pins Drilling	8/2/2023	8/2/2023
NE_03-007	H	Sheet-Metal-Milled Parts	12/14/2022	6/12/2023
NE_03-009	S	Tube Bending-Requirements	6/17/2020	6/17/2020
NE_03-048	N	Panels-Standard Cutouts for Installation	2/7/2002	3/7/2013
NE_03-051	R	Metallic Parts-Cutting-Chamfering-Deburring	5/20/2021	5/25/2021
NE_03-063	H	Detail Parts and Assemblies	12/18/2002	7/19/2012
NE_03-068	O	Bolts-Screws-Drilling-Countersinking	9/21/2021	9/27/2021
NE_03-069	D	Titanium and It's Alloys-minimum Bend Rad II	11/30/2009	5/24/2021
NE_03-071	L	Machined Metallic Details-General Tolerances	12/20/2023	4/3/2024
NE_03-073	E	Dimensioning and Tolerancing	3/29/2022	6/12/2023
NE_03-074	C	Dimensional Tolerance for Aluminum Mill Products	11/28/2006	5/20/2015
NE_03-075	A	ISO System of Limits and Fits	1/23/2009	2/5/2013
NE_03-076	M	Aluminum Parts-Forming-Straightening	6/9/2022	6/12/2023
NE_03-077	E	Drainage-General Requirements	12/21/2016	1/2/2017
NE_03-080	N	Metal Sheet or Extruded Parts	5/10/2023	6/12/2023
NE_03-082	A	Springs-Compression-Extension or Torsion	5/15/2019	5/15/2019
NE_03-085	B	Surface Roughness-Inspection	5/4/2015	10/15/2020
NE_05-007	NC	Welding-Brazing Symbols	8/3/1988	9/29/2011
NE_06-001	AC	Fasteners-Controlled Tightening Torque	11/23/2023	12/4/2023
NE_06-004	M	Hi-Lok Fastener Systems	7/17/2015	7/21/2015
NE_06-005	N	Solid Rivets-Installation	11/6/2023	4/3/2024
NE_06-013	S	Rivet-Solid-120 Deg Flush Interference Head	11/6/2023	12/4/2023
NE_06-018	I	Bolt-Screws-Nuts-Washers-Cotter Pins	7/23/2019	8/13/2019
NE_06-024	AA	Hi-Lite Fasteners Systems Requirements	10/6/2023	12/4/2023

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NE_06-025	U	Blind Fasteners-Installation	2/6/2023	6/12/2023
NE_06-028	B	Insert-Screw Thread-Thin Wall	9/29/2016	9/30/2016
NE_06-034	AD	Nut Plate-Installation	3/10/2023	6/12/2023
NE_06-048	L	Fastener-Final Torque	11/17/2023	12/4/2023
NE_07-001	Y	Liquid Penetrant Inspection	7/19/2023	8/22/2023
NE_07-012	AE	Aluminum Alloys Hardness-Conductivity Values	12/20/2023	4/3/2024
NE_07-027	G	X-Ray Inspection	11/12/2020	11/12/2020
NE_07-045	D	Aluminum Extrusion-Visual Inspection	10/4/2023	12/4/2023
NE_07-051	E	Embraer Production Part Approval Process	10/8/2020	6/12/2023
NE_07-053	D	EMB-550 LININGS-VISUAL Inspection	10/8/2020	5/5/2020
NE_15-001	A	Reinforcement Bead-Dimensions-Tolerances	9/18/1992	6/5/2012
NE_40-002	AA	Aluminum-Alloys-Solution Heat Treatment	3/8/2022	6/12/2023
NE_40-003	Q	Aluminum-Alloys-Artificial Aging	4/27/2018	6/7/2018
NE_40-006	AA	Aluminum And Its Alloys-Chemical Conversion Coating	10/21/2022	6/12/2023
NE_40-012	CK	Metallic Parts-Cleaning	11/28/2023	12/4/2023
NE_40-016	AL	Aluminum And Its Alloys-Anodic Coating	10/2/2019	10/2/2019
NE_40-026	J	Protection Of Metallic Surfaces	3/20/2019	3/27/2019
NE_40-030	AN	Aluminum And Its Alloys-Anodic Coating	2/23/2021	2/26/2021
NE_40-043	Y	Steels-Quenching and Tempering	12/21/2020	2/11/2021
NE_40-047	F	Austenitic Stainless Steel 300 Series-Heat Treatment	3/31/2017	4/3/2017
NE_40-051	AA	Precipitation Hardening Corrosion Resistant Steel	11/5/2019	12/5/2019
NE_40-053	E	Titanium And Its Alloys-Fusion Welding	12/14/2022	6/12/2023
NE_40-070	L	Organic Coating Stripping	9/4/2018	9/14/2018
NE_40-072	AB	Shot Peening	12/22/2022	6/12/2023
NE_40-077	S	Equipment for Thermal Processing	10/27/2021	10/28/2021
NE_40-081	Y	Stainless Steels-Passivation	3/3/2022	6/12/2023
NE_40-121	D	Titanium and It's Alloys-Heat Treatment	8/2/2018	10/11/2018
NE_40-133	J	Aluminum and Its Alloy-Fusion Welding	6/13/2018	6/19/2018
NE_40-134	BT	Sealing of Aircraft-General Requirements	12/16/2016	1/11/2017
NE_40-135	AK	Corrosion Resistant Primer	7/19/2023	8/2/2023
NE_40-143	AX	Epoxy Primer-Chromate Based	7/20/2023	8/2/2023
NE_40-159	AA	High Solids Epoxy Primer for Exterior Metallic Parts	7/20/2023	8/2/2023
NE_40-160	BT	High Solids Polyurethane	7/23/2023	8/2/2023
NE_40-162	G	Removable Protective Coating	10/3/2017	10/3/2017
NE_40-163	U	Nonchromated Epoxy Primer	7/20/2023	8/23/2023
NE_40-167	AA	High Solids Polyurethane	7/6/2021	7/6/2021
NE_40-169	NC	Aluminum Heat Resistant Coating	4/23/2002	10/10/2011
NE_40-175	E	Titanium Parts-forming and Straightening	10/9/2020	10/20/2020
NE_40-179	Q	Non Polishing-Polishing on Clad Aluminum	3/8/2024	4/3/2024
NE_40-213	C	Steel Parts-Forming and Straightening	12/1/2021	6/12/2023

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NE_40-215	K	Titanium and Its Alloys	9/6/2023	9/7/2023
NE_40-218	AP	General Bonding	12/9/2023	4/3/2024
NE_40-235	I	Finished and Polished	9/25/2017	9/26/2017
NE_40-296	I	Sealing-Fillet-Gaps-Voids and Drains	12/14/2022	6/12/2023
NE_40-297	G	Sealing-Faying Surfaces-Fastener Assembly	12/13/2023	4/3/2024
NE_41-009	A	Etching on Aluminum Anodic Coated Sheets	4/14/1992	6/28/2012
NE_41-012	Q	Aluminum-Alloy Preparation and Protection for Chem milling	8/5/2023	8/23/2023
NE_41-013	X	Aluminum-Alloy Chemical Milling	8/5/2023	8/23/2023
NE_42-020	BA	Materials-Equipment-Storage Conditions-Stock Life	10/27/2023	12/4/2023
ANNEX 1	BA		10/27/2023	12/4/2023
NE_42-027	V	Parts-Temporary Protection	2/28/2024	4/3/2024
NE_44-001	D	Glass Bead Peening	3/4/2010	6/7/2012
NE_52-001	H	Magnetic Particle Inspection	5/24/2016	6/13/2016
NE_80-008	AK	Electrical Bonding	9/26/2022	6/13/2023
NE_80-008-Annex A	AK	Electrical Bonding	9/26/2022	6/13/2023
NE_80-062	O	Electrical Bonding-Measurement	5/6/2021	5/7/2021
NE_80-064	C	Laser Marking Methods-Wires-Cables	6/22/2016	6/26/2018
PF_80-241	Q	Surfaces for Electrical Bonding	12/12/2022	6/13/2023